

**Steel Construction Certification Scheme Limited**

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Welding Certificate

2273 – CPR – 0702 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR – 0702

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.,

Manufacturer	Hambleton Steel Ltd
Facilities of the Manufacturer	Gatherley Road, Brompton-on-Swale, Richmond, North Yorkshire, DL10 7JH
Standard	BS EN 1090-2: 2018
Execution Class	up to EXC 4 according to BS EN 1090-2:2018
Welding Process(es)	111 – MMA manual metal arc welding 135 – MAG welding with solid wire electrode 783 – drawn arc stud welding with ceramic ferrule
Base Material(s)	S275JR, S275J0, S275J2, S355JR, S355J0, S355J2, S355K2, according to BS EN 10025-2 S355J2+NL, S355J2+N, according to BS EN 10025-3 S355J2G1W, according to BS EN 10025-5 S275JRH, S275J0H, S275J2H, S355JRH, S355J0H, S355J2H, according to BS EN 10210-1 S275JRH, S275J0H, S275J2H, S355JRH, S355J0H, S355J2H, according to BS EN 10219-1
Responsible Welding Coordinator	Mike Dixon – BCSA route (up to and including EXC 2)
Alternate	Jayne Taylor Whitticks – CSWIP 3.1 EWT/IWE (up to and including EXC 4) Paul Geddes –SCCS approved course. (up to and including EXC 2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	25 October 2019
Date of this issue	21 January 2024
Date of expiry	20 January 2027
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng



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Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI