

**Steel Construction Certification Scheme Limited**

4 Whitehall Court, Westminster,  
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: [sccsinfo@steelconstruction.org](mailto:sccsinfo@steelconstruction.org)

[www.steelconstruction.org](http://www.steelconstruction.org)

# Welding Certificate

## 2273 – CPR – 0702 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR – 0702

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.,

<b>Manufacturer</b>	<b>Hambleton Steel Ltd</b>
<b>Facilities of the Manufacturer</b>	Gatherley Road, Brompton-on-Swale, Richmond, North Yorkshire, DL10 7JH
<b>Standard</b>	<b>BS EN 1090-2: 2018</b>
<b>Execution Class</b>	up to <b>EXC 4</b> according to BS EN 1090-2:2018
<b>Welding Process(es)</b>	111 – manual metal arc welding 135 – MAG welding with solid wire electrode 783 – drawn arc stud welding with ceramic ferrule
<b>Base Material(s)</b>	S275JR, S275J0, S275J2, S355JR, S355J0, S355J2, S355K2, according to BS EN 10025-2 S355J2+NL, S355J2+N, according to BS EN 10025-3 S355J2G1W, according to BS EN 10025-5 S275JRH, S275J0H, S275J2H, S355JRH, S355J0H, S355J2H, according to BS EN 10210-1 S275JRH, S275J0H, S275J2H, S355JRH, S355J0H, S355J2H, according to BS EN 10219-1
<b>Responsible Welding Coordinator</b>	Mike Dixon – BCSA route (up to and including EXC 2)
<b>Alternate</b>	Jayne Taylor Whitticks – CSWIP 3.1 EWT/IWE (up to and including EXC 4) Paul Geddes –SCCS approved course. (up to and including EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> implemented.
<b>Date of first issue</b>	<b>25 October 2019</b>
<b>Date of this issue</b>	<b>20 December 2021</b>
<b>Date of expiry</b>	<b>25 February 2024</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI