

WELDING QUALITY MANAGEMENT SYSTEM SCHEDULE

Hambleton Steel Ltd

Gatherley Road, Brompton-on-Swale, Richmond, North Yorkshire, DL10 7JH

Product Standards	BS EN 1090-2:2018
Welding and Inspection Standards	BS EN 3834-2:2005, ISO 9712- CSWIP
Welding Process(es)	111 – MMA manual metal arc welding 135 – MAG welding with solid wire electrode 783 – drawn arc stud welding with ceramic ferrule
Base Material(s)	S275JR, S275J0, S275J2, S355JR, S355J0, S355J2, S355K2, according to BS EN 10025-2 S355J2+NL, S355J2+N, according to BS EN 10025-3 S355J2G1W, according to BS EN 10025-5 S275JRH, S275J0H, S275J2H, S355JRH, S355J0H, S355J2H, according to BS EN 10210-1 S275JRH, S275J0H, S275J2H, S355JRH, S355J0H, S355J2H, according to BS EN 10219-1
Responsible Welding Coordinator (s)	Mike Dixon – BCSA route (up to and including EXC 2) Jayne Taylor Whitticks – CSWIP 3.1 EWT/IWE (up to and including EXC 4) Paul Geddes – SCCS approved course. (up to and including EXC 2)

Certificate number	W 3819
Initial registration	26 February 2021
Latest issue	20 December 2021
Expiry date	25 February 2024

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk



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