



Steel Construction Certification Scheme Limited
4 Whitehall Court, Westminster, London SW1A 2ES
Tel: +44 (0) 20 7839 3960
Fax: +44 (0) 20 7747 8199
Email: scs@steelconstruction.org
www.steelconstruction.org

Welding Certificate

2273 – CPR – 0076 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0076.
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the
Construction Products Regulation or CPR.

Manufacturer	Hambleton Steel Limited
Facilities of the Manufacturer	Gatherley Road, Brompton on Swale, Richmond, N. Yorkshire, DL10 7JH Fullerton Road, The Ickles, Rotherham, South Yorkshire, S60 1DJ
Standard	BS EN 1090-2: 2008 + A1:2011
Execution Class	up to EXC 4 according BS EN 1090-2:2008+A1:2011
Welding Process(es)	111 – MMA Manual Metal Arc 135 – MAG Metal Active Gas
Base Material(s)	S275JR, S275J0, S275J2, S355JR, S355J0, S355J2, S355K2, according to BS EN 10025-2 S355J2+NL, S355J2+N, according to BS EN 10025-3 S355J2G1W, according to BS EN 10025-5 S275JRH, S275J0H, S275J2H, S355JRH, S355J0H, S355J2H, according to BS EN 10210-1 S275JRH, S275J0H, S275J2H, S355JRH, S355J0H, S355J2H, according to BS EN 10219-1
Responsible Welding Coordinator	Mike Dixon – BCSA route (up to and including Exc 2)
Alternate	Jayne Taylor Whiticks, Magna Inspections. (up to and including Exc 4)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	13 December 2013
Date of this issue	13 December 2013
Date of next Surveillance	by 12 December 2014
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Chairman:
D Woodward

Scheme Manager:
S Blackman